

INSTALLATION INSTRUCTIONS

RUFFSTUFF JK FRONT BUMPER

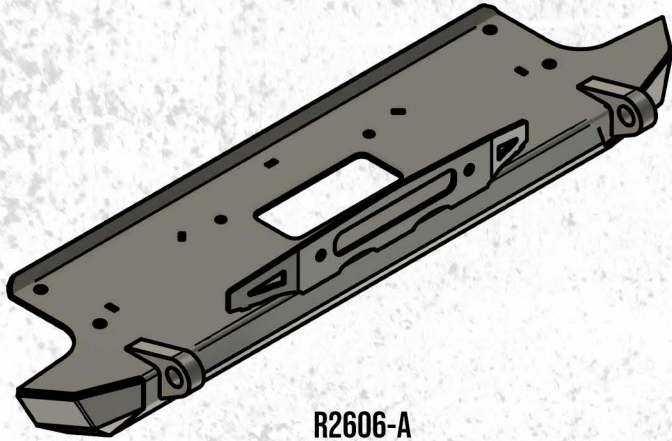
PART#: R2606



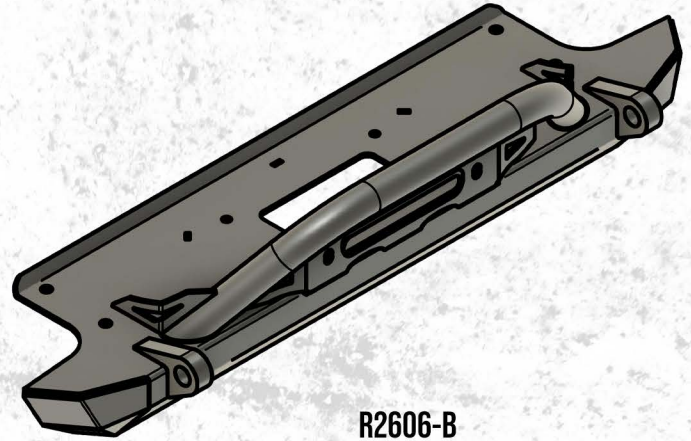
* 2012 AND UP MODELS WILL NEED A VACUUM PUMP RELOCATION BRACKET TO FIT
WE OFFER ONE! CHECK OUT PART # xxxx

* WILL NOT WORK WITH RUBICON ELECTRONIC SWAY BAR DISCONNECT

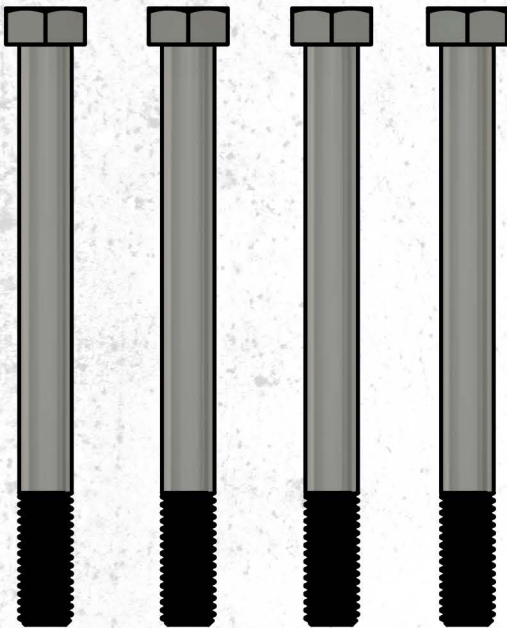
KIT INCLUDES



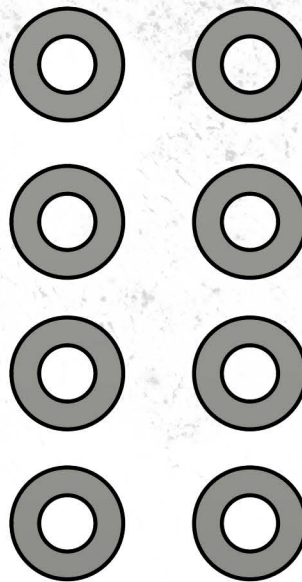
R2606-A



R2606-B



1/2" X 13 TPI HEX HEAD BOLT 5.50 LENGTH
(4x)

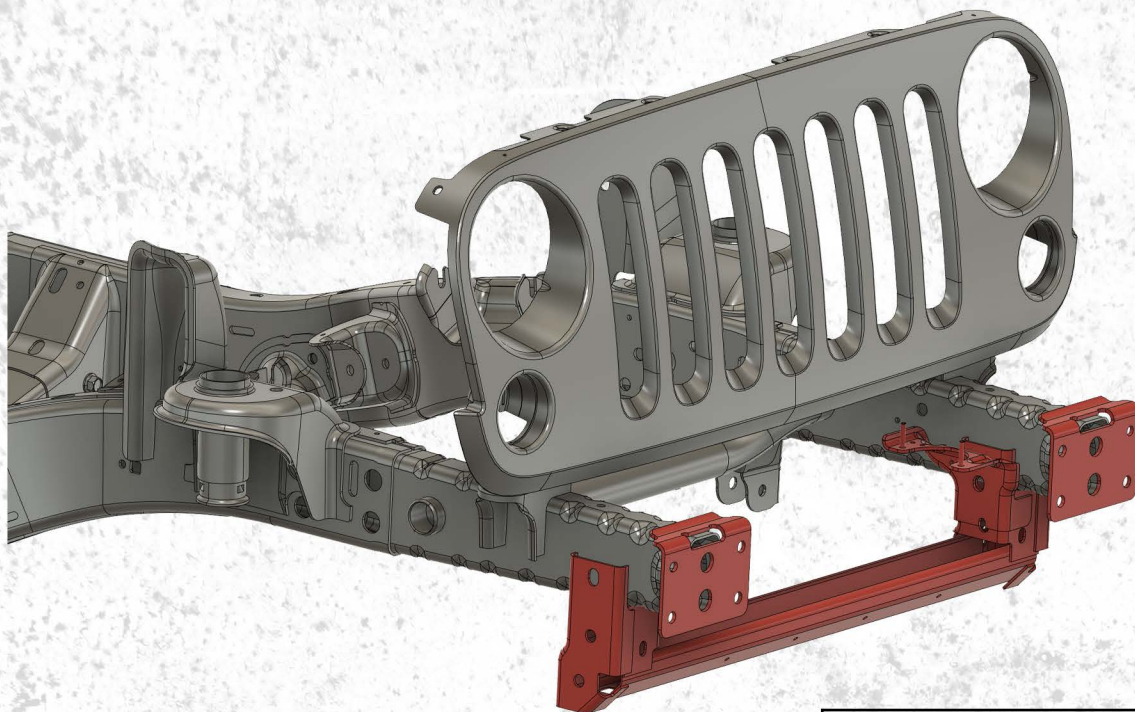


1/2" SAE FLAT WASHER
(8x)

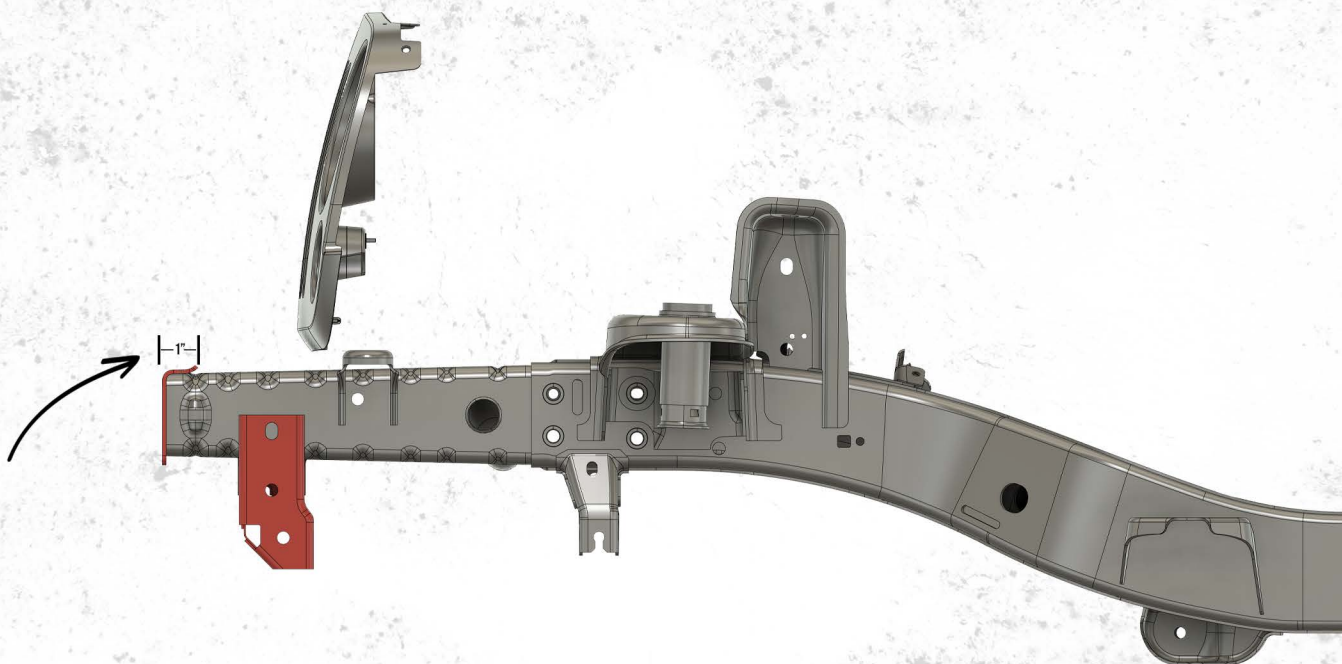


1/2" NYLON LOCK NUT
(4x)

PREPPING YOUR FRAME

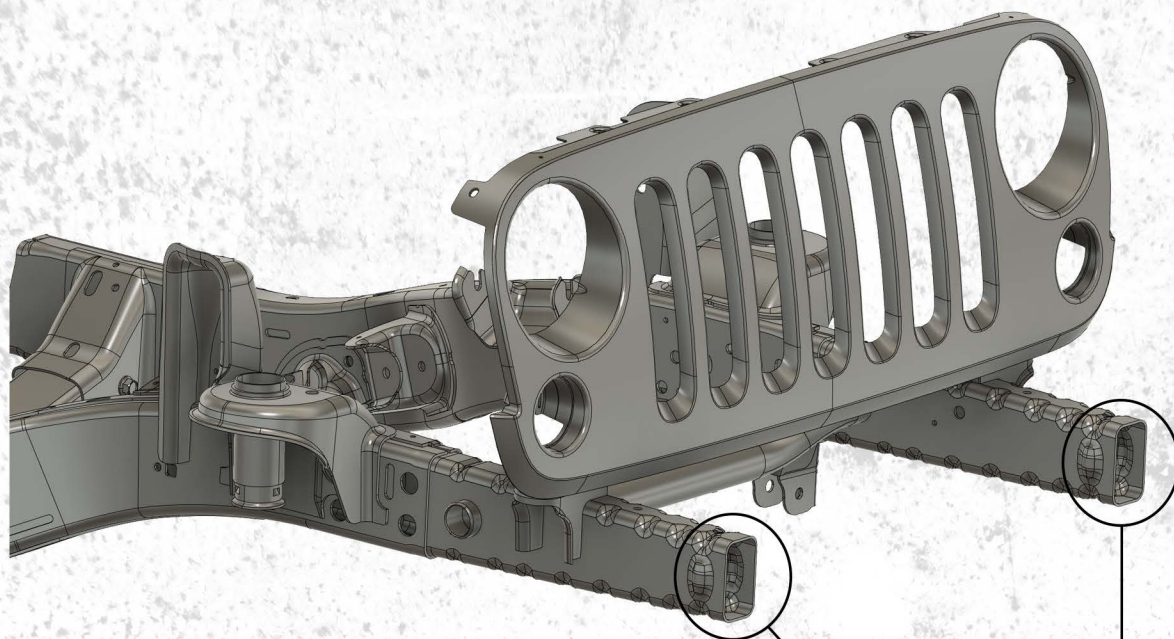


REMOVE ALL OF THE RED SECTIONS FROM YOUR FRAME.

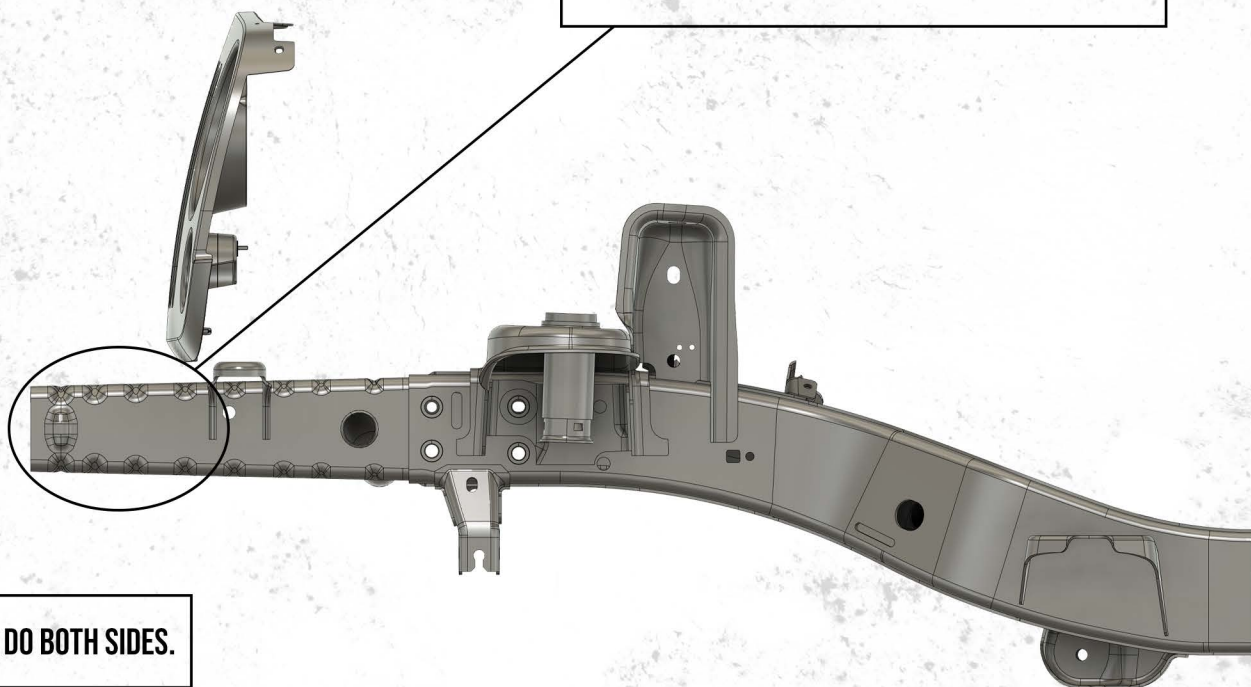


IF YOU HAVE TROUBLE REMOVING THE FRAME BRACKETS,
YOU CAN CUT 1" OFF YOUR FRAME END.

PREPPING YOUR FRAME

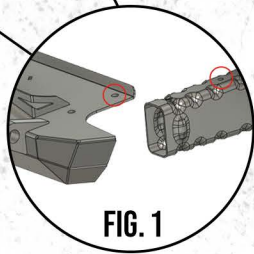
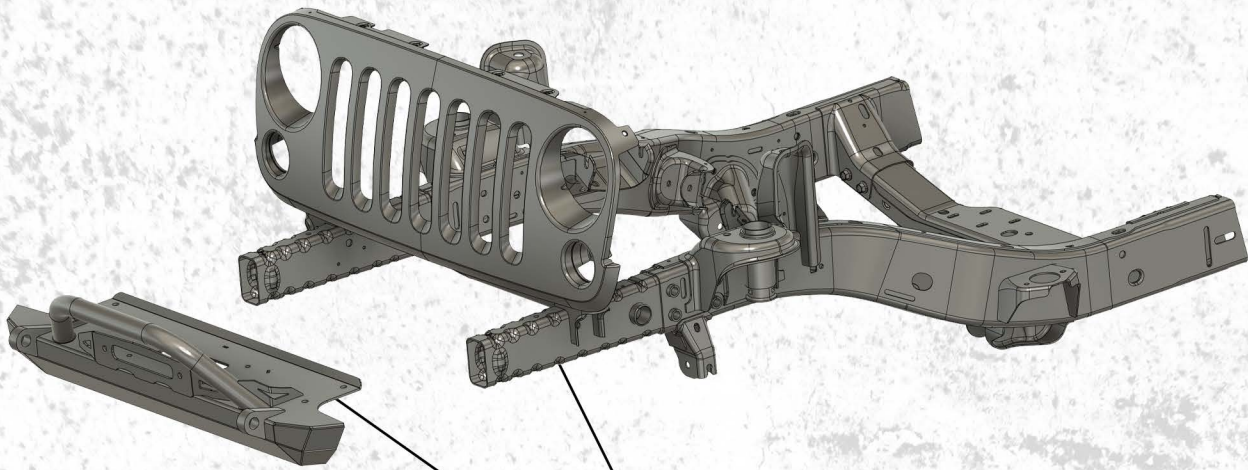


GRIND YOUR FRAME RAIL SMOOTH IN THESE AREAS.



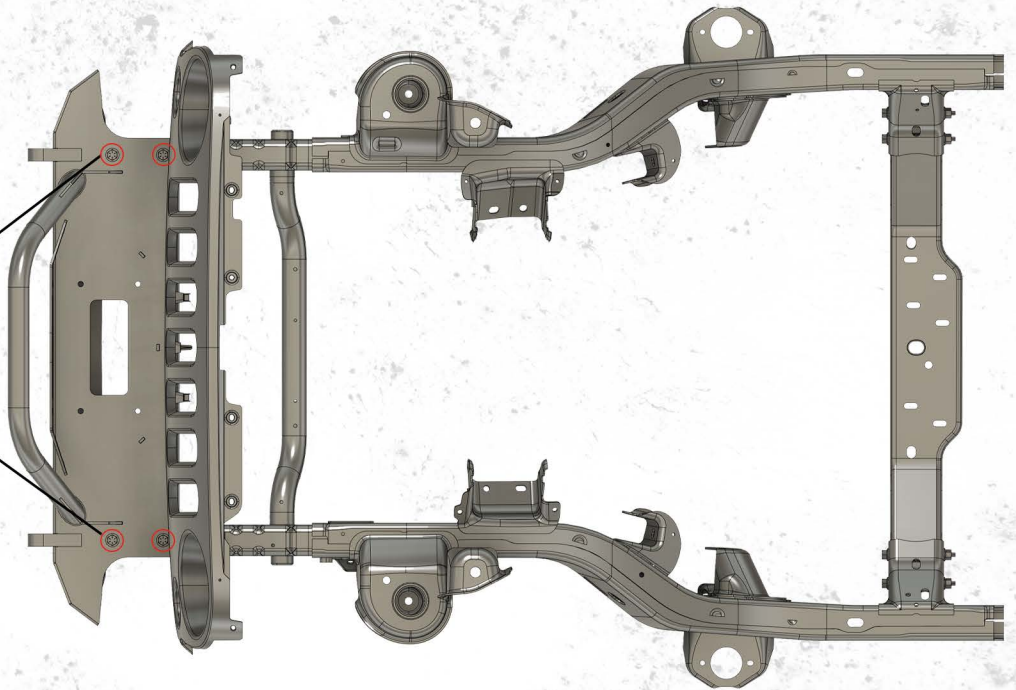
DON'T FORGET TO DO BOTH SIDES.

MOUNTING YOUR BUMPER



**SLIDE YOUR BUMPER ONTO THE FRAME RAILS
MATCHING THE HOLES IN FIG. 1.**

**MARK AND DRILL 1/2" HOLES
INTO YOUR FRAME RAILS.**



**THE BACK HOLES ONLY NEED THE BOTTOM DRILLED OUT WHILE THE FRONT
HOLES WILL NEED TO BE DRILLED ALL OF THE WAY THROUGH.**